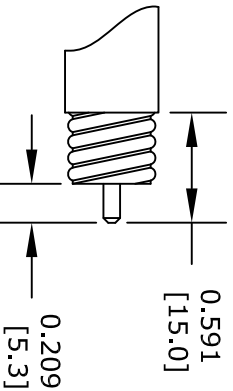


CABLE CONTACT BODY

ASSEMBLY PROCEDURES

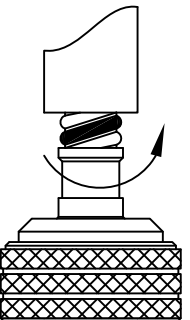
1. STRIP CABLE AS SHOWN, CHAMFER CENTER CONDUCTOR & DEBURR CABLE.



2. INSERT CENTER CONTACT AND SOLDER. WRAP THE CABLE BY SOLDER WIRE (Dia 1.2mm).



3. PUSH THE CONNECTOR BODY INTO THE CABLE, UNTIL IT STOPS. SOLDER THE CONNECTOR BODY WITH CABLE.



| STANDARD TOLERANCES | |
|---------------------|-------|
| .X | ±0.2 |
| .XX | ±0.1 |
| .XXX | ±0.05 |

*STANDARD TOLERANCES APPLY ONLY TO DIMENSIONS IN INCHES

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ALLEN, TX 75013 WWW.FAIRVIEWMICROWAVE.COM

NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].

TITLE

DWG NO

FMCN1167

CAGE CODE

3FKR5

CAD FILE 012017

SHEET

SCALE N/A

SIZE A

2233