



(A)

INSULATOR



(B)

### STRIPPING DIMENSIONS

#### ASSEMBLY PROCEDURES

1. STRIP CABLE AS SHOWN IN (A). DO NOT NICK CENTER CONDUCTOR.
2. PLACE INSULATOR OVER CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR AS SHOWN IN (B).
3. INSERT CABLE INTO BODY UNTIL OUTER CONDUCTOR BOTTOMS OUT. SOLDER OUTER CONDUCTOR TO BODY.

STANDARD TOLERANCES	
.X	±0.2
.XX	±0.1
.XXX	±0.05

\*STANDARD TOLERANCES APPLY ONLY TO DIMENSIONS IN INCHES

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NOTES:  
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.  
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.  
3. DIMENSIONS ARE IN INCHES [mm].

TITLE

DWG NO

FMCN1171

CAGE CODE

3FKR5

CAD FILE

011317

SHEET

SCALE N/A

SIZE A

2233