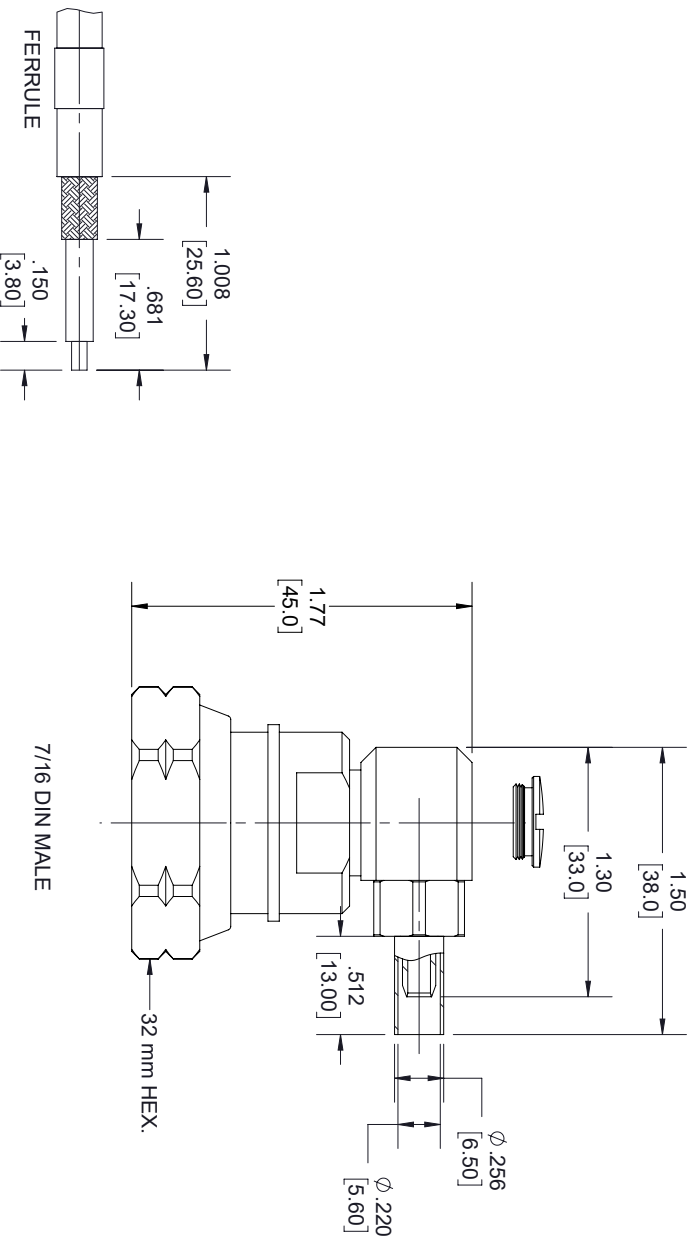


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	02/11/2022	A.GANWANI



#### ASSEMBLY PROCEDURES

1. STRIP CABLE AS SHOWN. SLIDE FERRULE OVER CABLE.
  2. FLAIR BRAID AND INSERT THE STRIPPED CABLE INTO BODY AND POSITION THE CENTER CONDUCTOR IN THE SLOT OF THE CENTER PIN.
  3. SLIDE FERRULE OVER BRAIS UP TO THE CONNECTOR BODY AND CRIMP AS CLOSE TO THE CONNECTOR BODY AS POSSIBLE USING A .213" HEX. CRIMP TOOL.
  4. SOLDER THE CENTER CONDUCTOR OF THE CABLE TO THE CENTER PIN. TIGHTEN DOWN THE CAP INTO THE REAR APERTURE OF THE BODY.
- CRIMP TOOL REQUIRED**  
**CONTACT: SOLDER.**  
**FERRULE: .213" [5.41] HEX. CRIMP TOOL.**

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TITLE

UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES DIMENSIONS IN [ ] ARE MILLIMETERS				THIRD-ANGLE PROJECTION			
TOLERANCES:				CABLE LENGTH (L) TOLERANCES:			
X = ±.2	[.08]	FRACTIONS	L ± 1/2 B065 = +1 [25] / -0				THE INFORMATION AND DESIGN IN THIS DOCUMENT IS THE PROPERTY OF FAIRVIEW MICROWAVE CORPORATION. ALL RIGHTS RESERVED.
XX = ±.02	[.51]	± 1/32	12 [305] < L ≤ 60 [1524] = +2 [51] / -0				
XXX = ±.005	[.13]	ANGLES ± 1°	60 [1524] < L ≤ 120 [3048] = +4 [102] / -0	SCALE			
			120 [3048] < L ≤ 300 [7620] = +6 [152] / -0	SHEET 1 OF 1			
			300 [7620] < L = +5% / -0	N/A			
SIZE	GAGE CODE	DRAWN BY	ITEM NO.	REV			
A	3FKRS	K.GLEBOVA	FMCN1837	A			

ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY.