

ASSEMBLY PROCEDURES

STRIPPING DIMENSIONS

.055 [1.40]

- . ` STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET.
- Й CONDUCTOR. OVER INSERT (3). TRIM BRAID BACK TO SHOULDER. STRIP DIELECTRIC AND CENTER CONDUCTOR TO DIMENSION SHOWN. TIN CENTER SLIDE INSERT (3) OVER BRAID AND AGAINST THE JACKET, FROM BRAID
- SOLDER CONTACT (2), TO CENTER CONDUCTOR REMOVE EXCESS SOLDER, SLIDE BODY OVER CONTACT AND INSERT (3). THEN CRIMP BODY (1).

CRIMP SIZE REQUIRED:

FERRULE: .100" [2.54] HEX. CRIMP TOOL.

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