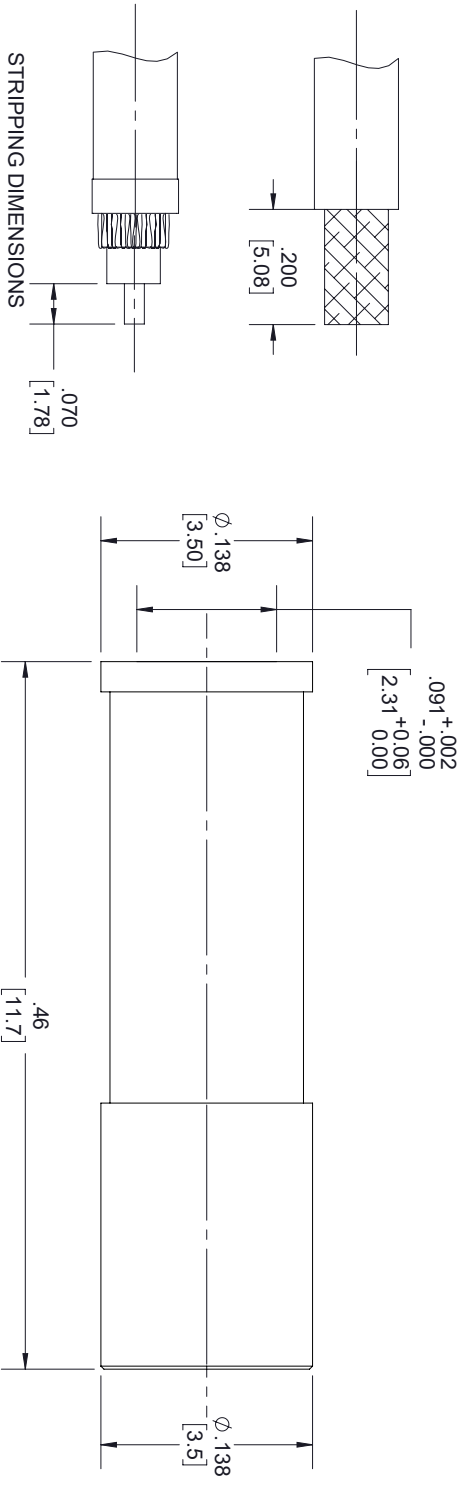
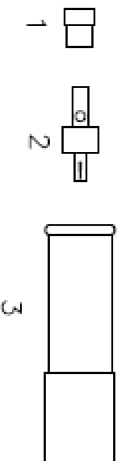


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	02/11/2022	AGANWANI



ASSEMBLY PROCEDURES

1. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET.
2. SLIDE INSERT (1) OVER BRAID AND AGAINST THE JACKET, FROM BRAID OVER INSERT (1). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC AND CENTER CONDUCTOR TO DIMENSION SHOWN. TIN CENTER CONDUCTOR.
3. SOLDER CONTACT (2), TO CENTER CONDUCTOR REMOVE EXCESS SOLDER, SLIDE BODY OVER CONTACT AND INSERT (1). THEN CRIMP BODY (3).



CRIMP SIZE REQUIRED:

FERRULE: .100" [2.54] HEX. CRIMP TOOL.

THESE COMMODITIES, TECHNOLOGY OR SOFTWARE WERE EXPORTED FROM THE UNITED STATES IN ACCORDANCE WITH THE EXPORT ADMINISTRATION REGULATIONS, DIVERSION CONTRARY TO U.S. LAW PROHIBITED.



TITLE

UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES		THIRD-ANGLE PROJECTION	
DIMENSIONS IN [] ARE MILLIMETERS			
TOLERANCES:		THE INFORMATION AND DESIGN IN THIS DOCUMENT IS THE PROPERTY OF FAIRVIEW MICROWAVE CORPORATION. ALL RIGHTS RESERVED.	
CABLE LENGTH (L) TOLERANCES:		SHEET 1 OF 1	
X = ±.2	[.008]	FRACTIONS	L ± 1/2 [806] = +1 [25] / -0
XX = ±.02	[.51]	± 1/32	12 [305] < L ≤ 60 [1524] = +2 [51] / -0
XXX = ±.005	[.13]	ANGLES ± 1°	60 [1524] < L ≤ 120 [3048] = +4 [102] / -0
			120 [3048] < L ≤ 300 [7620] = +6 [152] / -0
			300 [7620] < L = +5% / -0
SIZE	GAGE CODE	DRAWN BY	ITEM NO.
A	3FKRS	K.GLEBOVA	FMCN1840
ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY.			SCALE
			N/A
		REV	
		A	