



 $\phi$ .080 [2.03]

.109 [2.77]



ASSEMBLY PROCEDURE

- 1. STRIP CABLE AS SHOWN, DO NOT NICK CENTER CONDUCTOR.
- 2. INSERT CABLE INTO BODY UNTIL DIALECTRIC BOTTOMS OUT WITH BODY SHOULDER. CENTER CONDUCTOR WILL PROTRUDE INTO CONTACT SLOT.
- SOLDER CENTER CONDUCTOR IN PLACE.
   SOLDER OUTER CONDUCTOR TO BODY.
   PRESS DOWN CAP.

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UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES DIMENSIONS IN [] ARE MILLIMETERS.



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A |  $X = \pm .2$  [5.08]  $XX = \pm .02$  [.51]  $XXX = \pm .005$  [.13] CAGE CODE 3FKR5 ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY. FRACTIONS ± 1/32 ANGLES ± 1° A.KRESOWSKI L ≤ 12 [305] = +1 [25] / -0
12 [305] < L ≤ 60 [1624] = +2 [51] / -0
60 [1524] < L ≤ 120 [3048] = +4 [102] / -0
120 [3048] < L ≤ 300 [7620] = +6 [152] / -0
300 [7620] < L = +5%L / -0 CABLE LENGTH (L) TOLERANCES: ITEM NO. **FMCN1865** THE INFORMATION AND DESIGN IN THIS DOCUMENT IS THE PROPERTY OF FAIRVIEW MICKOWAVE CORPORATION.
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