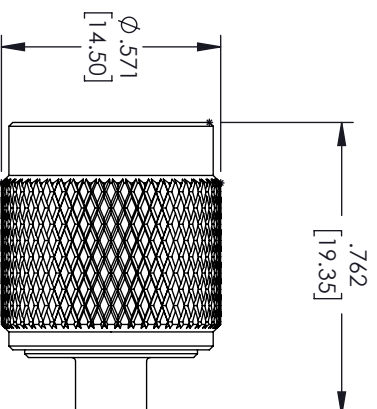
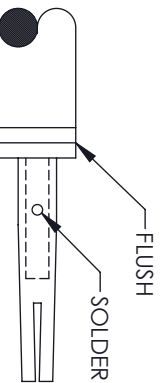
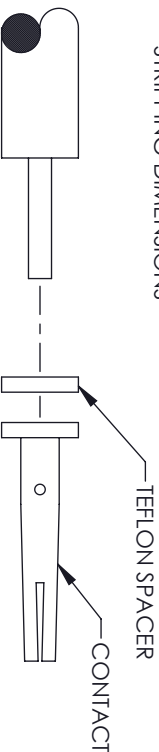


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	01/21/2022	AGANWANI



STRIPPING DIMENSIONS



ASSEMBLY PROCEDURE

1. STRIP CABLE AS SHOWN. DO NOT NICK CENTER CONDUCTOR.
2. PLACE TEFLON SPACER OVER CENTER CONDUCTOR.
3. SOLDER CONTACT FLUSH TO TEFLON SPACER, LEAVING NO GAP.
4. INSERT SEMI-RIGID INTO CONNECTOR BODY.
5. SOLDER OUTER CONDUCTOR TO CONNECTOR BODY.

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TITLE

UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES
DIMENSIONS IN [] ARE MILLIMETERS

TOLERANCES:

	FRACTIONS	CABLE LENGTH (L) TOLERANCES:
X ± .2	[.008]	L ≤ 12 [305] = +1 [25] / -0
XX ± .02	[.51]	12 [305] < L ≤ 60 [1524] = +2 [51] / -0
XXX ± .005	[.13]	60 [1524] < L ≤ 120 [3048] = +4 [102] / -0
	ANGLES ± 1°	120 [3048] < L ≤ 300 [7620] = +6 [152] / -0
		300 [7620] < L = +5%L / -0

THIRD-ANGLE PROJECTION

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SHEET 1 OF 1

ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY.

SCALE

SIZE

A

GAGE CODE

3FKRS

DRAWN BY

A.KRESOWSKI

ITEM NO.

FMCN1880

REV

A