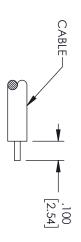


- Ø.413 MAX [10.50]

 $\phi.377$ [9.58]





.73 [18.6]

[15.4]

 $\emptyset.144$ [3.65]

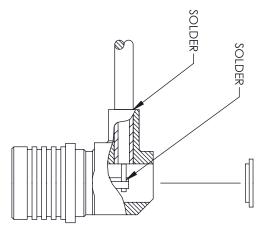
ϕ .22 [5.5]

□ .30 [7.5]

[12.6]

.50

.35



ASSEMBLY PROCEDURE

- STRIP CABLE AS SHOWN AND TIN CENTER CONDUCTOR.
- 2. SOLDER CENTER CONDUCTOR TO THE CONTACT IN CONNECTOR BODY, SOLDER SHIELD TO BODY AS SHOWN.
- 3. PRESS CAP INTO PLACE.

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