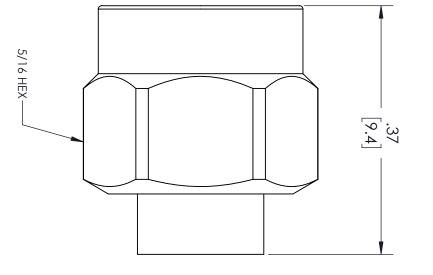


 $\Omega$ 



## **ASSEMBLY PROCEDURES**

- 1. STRIP CABLE AS SHOWN. DO NOT NICK CENTER CONDUCTOR.
- 2. SOLDER CONTACT (1) TO CENTER CONDUCTOR.

  SLIDE COUPLING NUT (2) OVER CABLE. SLIDE
  BODY (3) OVER CONTACT UNTIL IT BOTTOMS
  OUT TO OUTER CONDUCTOR. SOLDER BODY (3)
  TO OUTER CONDUCTOR.
- 3. INSTALL GASKET (4) ONTO BODY (3). INSERT INSULATOR (5) INTO BODY (3) & SLIDE COUPLING NUT OVER ASSEMBLY.

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TITLE

A SIZE  $X = \pm .2$  [5.08] FRACTIONS  $XX = \pm .02$  [.51]  $\pm .1/32$   $XXX = \pm .005$  [.13] ANGLES  $\pm .1^{\circ}$ UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES DIMENSIONS IN [] ARE MILLIMETERS CAGE CODE 3FKR5 ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY. VTHANGARAJ L ≤ 12 [305] = +1 [25] / 0
12 [305] < L ≤ 60 [1624] = +2 [51] / 0
60 [1524] < L ≤ 120 [3048] = +4 [102] / 0
120 [3048] < L ≤ 300 [7620] = +6 [182] / 0
300 [7620] < L = +5%L / 0 CABLE LENGTH (L) TOLERANCES: ITEM NO. FMCN1919 THE INFORMATION AND DESIGN IN THIS DOCUMENT IS THE PROPERTY OF FAIRVIEW MICHOWAVE CORPORATION.
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