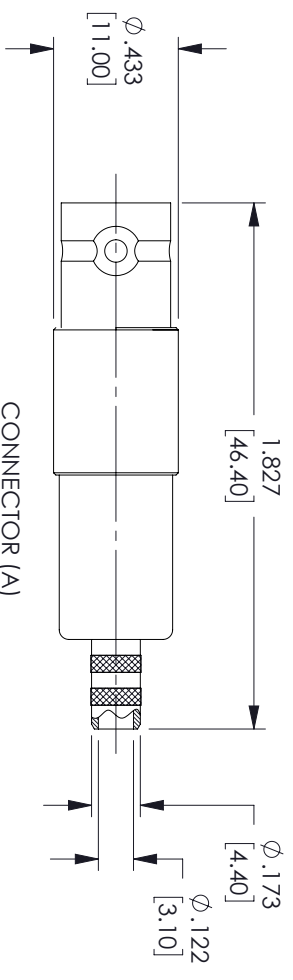
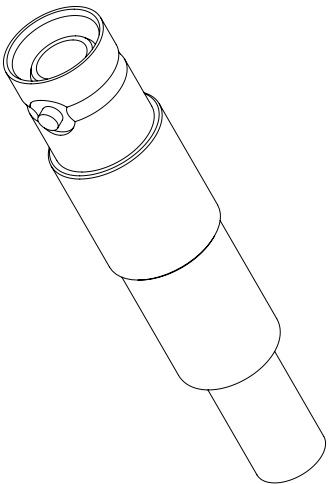
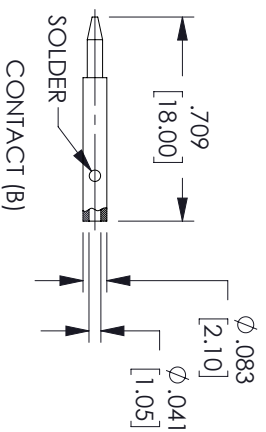


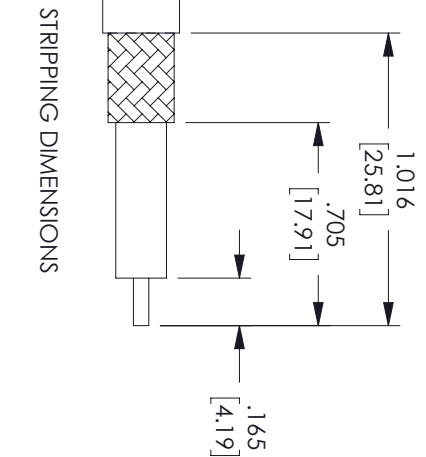
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	09/13/2022	AGANWANI



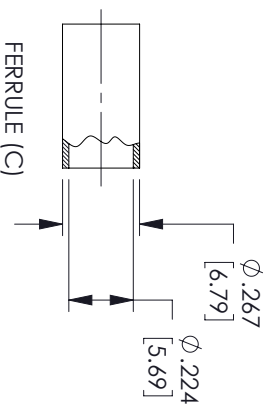
CONNECTOR (A)



CONTACT (B)



STRIPPING DIMENSIONS



FERRULE (C)

CRIMP SIZE REQUIRED
CONTACT: SOLDER
FERRULE: .232 [5.9] HEX CRIMP TOOL

ASSEMBLY INSTRUCTIONS:

1. STRIP THE CABLE AS SHOWN. DO NOT NICK CENTER CONDUCTOR.
2. SLIDE THE FERRULE (C) OVER THE CABLE JACKET.
3. PLACE THE CONTACT (B) ONTO THE CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR.
4. LOOSEN THE CABLE BRAID, THEN SLIDE THE CONNECTOR (A) INTO PLACE. THE CABLE BRAID MUST OVERLAP THE KNURLED SECTION AT THE REAR END OF THE CONNECTOR (A).
5. SLIDE THE FERRULE (C) OVER THE CABLE BRAID AND CRIMP IN PLACE.

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TITLE

UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES
DIMENSIONS IN [] ARE MILLIMETERS

TOLERANCES:

X = ±.2 [5.08] FRACTIONS
XX = ±.02 [51] ±.1/32
XXX = ±.005 [13] ANGLES ± 1°

CABLE LENGTH (L) TOLERANCES:

L ≤ 12 [305] = +1 [25] / -0
12 [305] < L ≤ 60 [1524] = +2 [51] / -0
60 [1524] < L ≤ 120 [3048] = +4 [102] / -0
120 [3048] < L ≤ 300 [7620] = +6 [152] / -0
300 [7620] < L = +5%L / -0



THIRD-ANGLE PROJECTION

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SHEET 1 OF 1

ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY.

SCALE

SIZE

A

DRAWN BY

AKRESOWSK

ITEM NO.

FMCN45855

REV

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