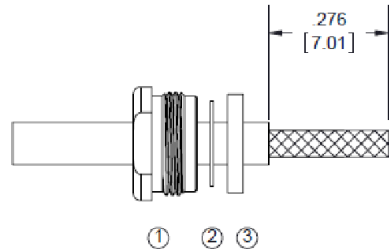


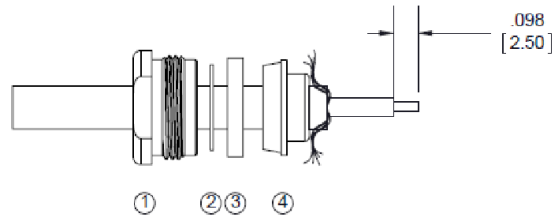
REVISION					
ZONE	REV	DESCRIPTION	DATE	CHANGED BY	APPROVED
	A	INITIAL RELEASE	10/2/2024	KDANG	DWANG

ASSEMBLY PROCEDURES

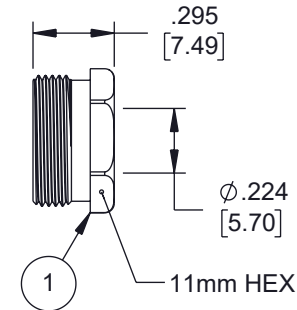
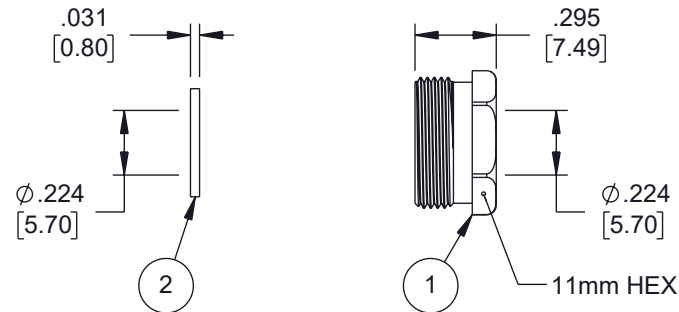
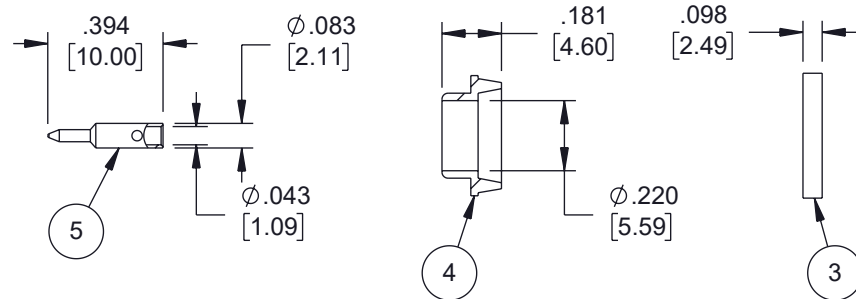
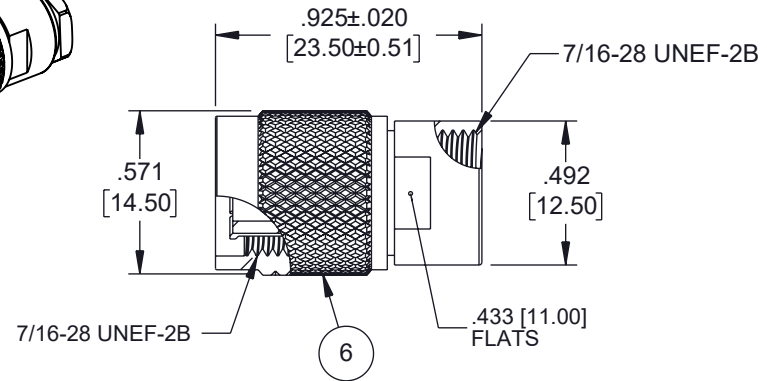
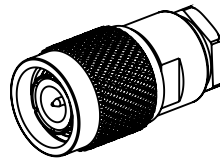
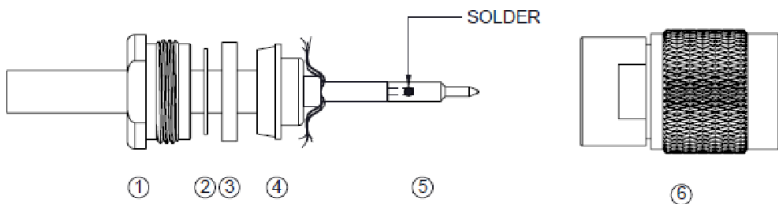
1. SLIDE CLAMP NUT ①, THINNER WASHER ② & GASKET ③ OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF CLAMP.



2. SLIDE BRAID CLAMP ④ OVER BRAID & SEAT AGAINST CABLE. FORM BRAID OVER CLAMP NUT. TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR.



3. SOLDER CONTACT ⑤ TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. DO NOT OVER HEAT DIELECTRIC. INSERT CABLE ASSEMBLY INTO BODY ⑥ & TIGHTEN.



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UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES DIMENSIONS IN [] ARE MILLIMETERS

TOLERANCES:
 X = ±.2 [5] FRACTIONS ± 1/32
 XX = ±.02 [0.5] ANGLES ± 1°
 .XXX = ±.005 [0.13]

CABLE LENGTH TOLERANCES:
 ≤12 [305] = +1 [25] / -0
 >12 [305] ≤ 60 [1524] = +2 [51] / -0
 >60 [1524] ≤ 120 [3048] = +4 [102] / -0
 >120 [3048] ≤ 300 [7620] = +6 [152] / -0
 >300 [7620] = +5% / -0

ALL DIMENSIONS ARE FOR REFERENCE ONLY AND SUBJECT TO CHANGE WITHOUT NOTICE UN-DIMENSIONED/NON-CRITICAL FEATURES MAY VARY IN SIZE AND LOCATION COLORS MAY VARY

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INTERPRET ALL DIMENSIONS AND TOLERANCES PER ASME Y14.5

SCALE	SHEET
NONE	1 OF 1

DESCRIPTION
TNC MALE (PLUG) CONNECTOR CLAMP/SOLDER ATTACHMENT FOR RG58, RG55, RG142, RG223, RG400, LMR-195

SIZE	CAGE CODE	DRAWN BY	ITEM NO.	REV
A	3FKR5	KDANG	FMCN5264	A