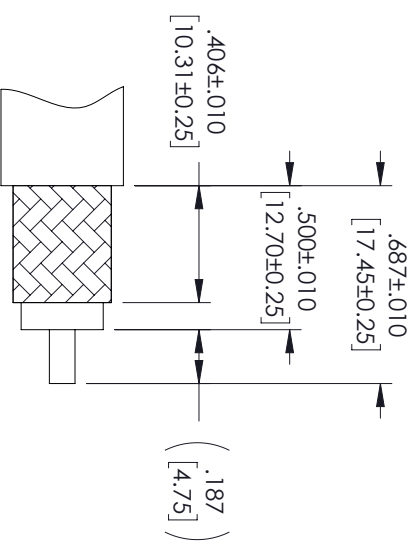
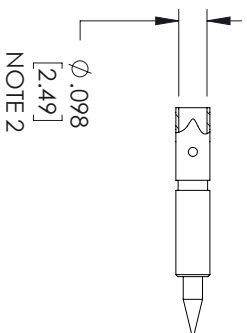
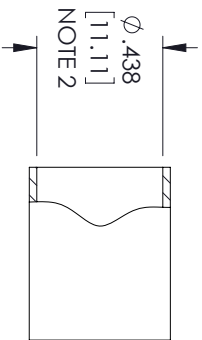
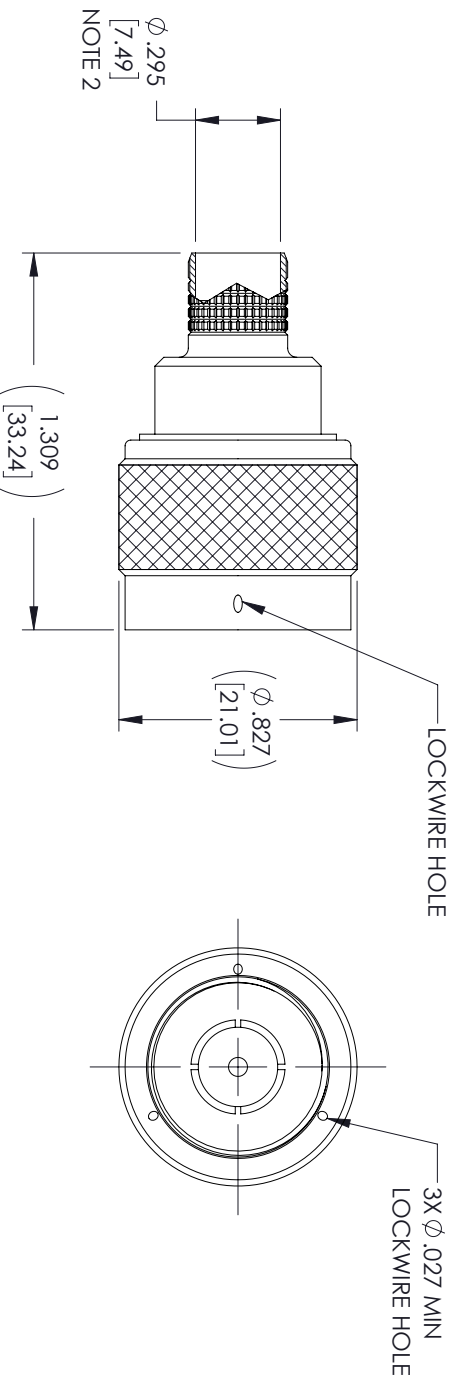


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	09/28/2022	AGANWANI



RECOMMENDED CABLE STRIPPING DIMENSIONS



NOTES:

1. ASSEMBLY PROCEDURE

- A. TRIM CABLE TO THE DIMENSIONS SHOWN. SLIDE CRIMP SLEEVE BACK ONTO CABLE.
- B. SOLDER OR CRIMP CONTACT ONTO CENTER CONDUCTOR (.100 INCH HEX CRIMP SIZE); BACK OF CONTACT FLUSH WITH TRIMMED END OF CABLE DIELECTRIC. FLARE CUT END OF BRAID SLIGHTLY BY ROTATING DIELECTRIC.
- C. INSERT CABLE/CONTACT INTO REAR OF BODY, WITH ALL BRAID WIRES ON OUTSIDE OF CRIMP TAIL. PUSH CABLE IN UNTIL CONTACT SNAPS INTO INSULATOR.
- D. SLIDE CRIMP SLEEVE FORWARD UNTIL FLUSH WITH BODY AND CRIMP WITH .429 INCH HEX.

2. SHOWS INSIDE DIAMETER.

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TITLE

UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES
DIMENSIONS IN [] ARE MILLIMETERS

TOLERANCES:

X = ±.2 [5.08]
XX = ±.02 [.51]
XXX = ±.005 [.13]

FRACTIONS ±.1/32
ANGLES ± 1°

CABLE LENGTH (L) TOLERANCES:

L ≤ 12 [305] = +1 [25] / -0
12 [305] < L ≤ 60 [1524] = +2 [51] / -0
60 [1524] < L ≤ 120 [3048] = +4 [102] / -0
120 [3048] < L ≤ 300 [7620] = +6 [152] / -0
300 [7620] < L = +5%L / -0

THIRD-ANGLE PROJECTION

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SHEET 1 OF 1

ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY.

SCALE

SIZE

A

GAGE CODE

3FKRS

DRAWN BY

DZINN

ITEM NO.

M39012/01-0501

REV

A