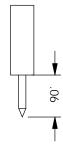
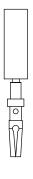


ASSEMBLY PROCEDURES

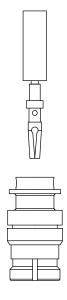
1. STRIP CABLE AS SHOWN. DO NOT NICK CENTER CONDUCTOR.

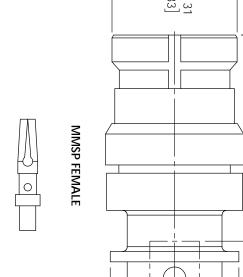


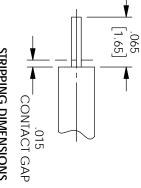
2. PLACE CONTACT OVER CENTER CONDUCTOR AS SHOWN. SOLDER CONTACT TO CENTER CONDUCTOR AS SHOWN.



3. INSERT CABLE AND CONTACT INTO CONNECTOR BODY UNTIL FULLY ENGAGED. SOLDER BODY TO CABLE.







CONTACT

STRIPPING DIMENSIONS



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TITLE

> E	i	.X=±.2 [5.08] FRACTIONS .XX=±.02 [.51] ±1/32 .XXX=±.005[.13] ANGLES±1°		TOLERANCES:	UNLESS OTHERWISE SPECIFI
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ITEM NO. SC5146	NCE ONLY.	L \(\le 300 \left[7620 \right] = +6 \left[152 \right] \end{array} \) 300 \([7620 \right] \left \L = +5\% \L \end{array} \end{array} \)	L \(\le 12 \] [305] = \(\le 1 \] [25] \(\lambda \) 12 [305] \(\le \le 60 \] [1524] = \(\le 2 \] [51] \(\lambda \) 60 [1524] \(\le \le 120 \] [3048] = \(\le 4 \] [102] \(\le \le 0 \]	(L) TOLERANCES:	
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