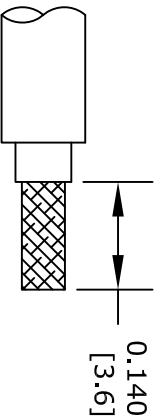


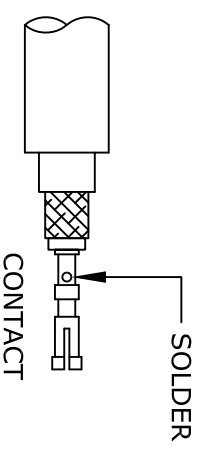
SMP
FEMALE

ASSEMBLY PROCEDURES

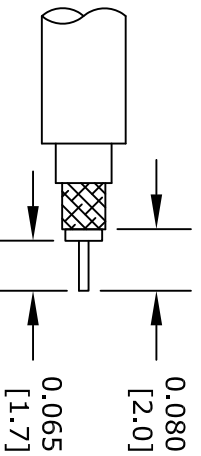
1. INSERT HEAT SHRINK TUBE ON CABLE, STRIP CABLE TO DIMENSION SHOWN. DIP END OF CABLE INTO FLUX AND THEN TIN BRAID.



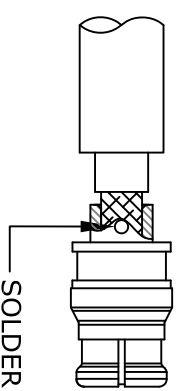
3. SOFT SOLDER CONTACT.



2. AFTER PRE TINNING, TRIM TO DIMENSION SHOWN.



4. INSTALL CABLE INTO BODY AND SOLDER CABLE TO BODY AS SHOWN, SLIDE HEAT-SHRINK TUBE TOWARDS BODY SHOULDER AND SHRINK TO FIT.



STANDARD TOLERANCES	
.X	±0.2
.XX	±0.1
.XXX	±0.05

*STANDARD TOLERANCES APPLY ONLY TO DIMENSIONS IN INCHES

FAIRVIEW MICROWAVE INC.

ALLEN, TX 75013 WWW.FAIRVIEWMICROWAVE.COM

TITLE		DWG NO		CAGE CODE	
		SC5172		3FKR5	
CAD FILE	112916	SHEET		SCALE	N/A
		SIZE	A		41742

NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].