

ASSEMBLY PROCEDURES

1. STRIP CABLE AS SHOWN IN (A). DO NOT NICK CENTER CONDUCTOR.

- 2. SHIM CONTACT AS SHOWN IN (B) & SOLDER CONTACT TO CENTER CONDUCTOR.
- ω INSERT CABLE INTO BODY UNTIL OUTER CONDUCTOR IS FLUSH WITH BODY SHOULDER. SOLDER OUTER CONDUCTOR TO BODY.

0 "				
*STANDARD TOLERANCES APPLY ONLY TO DIMENSIONS IN INCHES	.XXX ±0.05	.XX ±0.1	.X ±0.2	STANDARD TOLERANCES

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TITLE

NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].

CAD FILE 052317	DWG NO	
052317		
SHEET	SC9195	,
SCALE N/A	CAGE	
SIZE A	CAGE CODE 3	
2233	3FKR5	