



# N Female to N Female MIL-DTL-17 Cable M17/84-RG223 Coax

MIL-DTL-17 N (M39012/02-0503) to N (M39012/02-0503) cable assemblies with test reports from Fairview Microwave are part of our full line of reliable RF components available with same-day shipping. These COTS (commercial-off-the-shelf) cable assemblies using M17/84-RG223 have traceable processes and materials that are recorded and provided in the included test report. The MIL-DTL-17 coaxial cable and MIL-PRF-39012 connectors are assembled with J-STD-001 soldering processes and meet WHMA-A-620 workmanship criteria. These carefully selected materials, assembly processes and test sequence ensure a dependable cable assembly for high reliability applications where the cost of failure or replacement is high. Each serialized N to N MIL-DTL-17 cable assembly is traceable to its component lots and test data ship with every cable.

This MIL-C-17 M39012/02-0503 to M39012/02-0503 cable assembly using M17/84-RG223 datasheet PDF contains specifications, CAD drawing and dimensions that are shown below. Fairview Microwave offers these high reliability RF cable assemblies with test data, and many other RF, microwave and millimeter wave components which allow designers to configure and customize their signal systems however they like. Whether the need is to provide reliable MIL-DTL-17 interconnects or supporting test reports, Fairview Microwave has the right cable assemblies for the job. Fairview can also expertly build your custom cable assemblies for you and ship same day.

### **Referenced Specifications**

IPC/WHMA-A-620	Requirements and Acceptance for Cable and Wire Harness Assemblies
MIL-DTL-17	Cables, Radio Frequency, Flexible and Semirigid, General Specification for
MIL-STD-348	Radio Frequency Connector Interfaces for MIL- DTL-3643, MIL-DTL-3650, MIL-DTL-3655, MIL- DTL-25516, MIL-PRF-31031, MIL-PRF-39012, MIL-PRF-49142, MIL-PRF
MIL-PRF-39012	Connectors, Coaxial, Radio Frequency, General Specification for
IPC J-STD-001	Requirements for Soldered Electrical and Electronic Assemblies
IPC J-STD-006	Requirements for Electronic Grade Solder Alloys and
	Fluxed and Non-Fluxed Solid Solders for Electronic Soldering Applications
SAE AS5942	Marking of Electrical Insulating Materials
SAE AS23053	Insulation Sleeving, Electrical, Heat Shrinkable, General Specifications For
SAE AS22520	Crimping Tools, Wire Termination, General Specification For

#### **Material Specifications**

Component	Specification
Cable	M17/84-RG223 in accordance with MIL-DTL-17
Connector 1	M39012/02-0503 in accordance with MIL-PRF-39012
Connector 2	M39012/02-0503 in accordance with MIL-PRF-39012
Heat Shrink 1	M23053/5-106-0 in accordance with SAE AS23053
Heat Shrink 2	M23053/5-106-0 in accordance with SAE AS23053



# **Configuration:**

- Connector 1: M39012/02-0503(N Female)
- Connector 2: M39012/02-0503(N Female)
- Cable: M17/84-RG223

# **Features:**

- Max Frequency 11 GHz
- 65.9% Phase Velocity
- Double Shielded
- PVC Jacket
- J-STD-Soldering
- Lot Traceability Data
- Qualified cable and connectors (QPL)
- Acceptance Test Report
- RF Test Data
- · In stock and ready to ship

# **Applications:**

- Hi-Reliability
- Unmanned Systems
- Drones
- MIL-DTL-17 Requirements
- Military Electronics

Fairview Microwave 301 Leora Ln., Suite 100 Lewisville, TX 75056 Tel: 1-800-715-4396 / (972) 649-6678 Fax: (972) 649-6689





Solder SN63 in accordance with J-STD-006

# **Electrical Specifications**

Description	Description		Min	Тур	Max	ı	Units	
Frequency Range		DC		11		GHz		
VSWR					1.7:1			
Velocity of Propaga	tion			65.9			%	
Capacitance			32.	.2 [105.6	[4]	pF/f	t [pF/m]	
DC Resistance Inner Conductor			(	0.9 [2.95]		Ω/100	00ft [Ω/Km]	
Dielectric Withstanding Voltage (AC)					1,500	,	Vrms	
							_	
Specifications by	/ Freque	ency						
Specifications by Description	/ Freque	ency F2	F3	F-	4	F5	Units	
	-		<b>F3</b>	<b>F</b> /		<b>F5</b>	<b>Units</b> GHz	
Description	<b>F1</b> 0.05	F2	<b>F3</b> 1 0.21	5	<u> </u>			

Electrical Specification Notes:

Insertion Loss does not include the loss of the connectors. Insertion Loss is estimated as 0.1dB per connector.

# **Mechanical Specifications**

#### **Cable Assembly**

Description	Min	Тур	Max	Units	
Cable Outer Diameter	0.208	0.212	0.216	in	
Weight			0.23 [104.33]	lbs [g]	
Cable Characteristics					
Component		Spe	cification		
Cable Type		M17,	/84-RG223		
Impedance		5	0 Ohms		
Inner Conductor Type			Solid		
Inner Conductor Mat. & Plat.		Silver	Clad Copper		
Dielectric Type			PE		
Number of Shields			2		
Shield Layer 1		Silver	Clad Copper		
Shield Layer 2		Silver	Clad Copper		
Outer Conductor Diameter		0.176	in [4.47 mm]		
Jacket Material			PVC		





#### **Connector Characteristics**

Description	Connector 1	Connector 2				
Туре	N Female	N Female				
Specification	MIL-PRF-39012	MIL-PRF-39012				
Impedance	50 Ohms	50 Ohms				
Contact Mat. & Plat.	Phosphor Bronze, Go	old Phosphor Bronze, Gold				
Contact Plating Spec.	MIL-G-45204	MIL-G-45204				
Dielectric Type	Teflon	Teflon				
Outer Conductor Mat. & Plat.	Brass, Silver	Brass, Silver				
Outer Conductor Plating Spec	. QQ-S-365	QQ-S-365				
Body Mat. & Plat.	Brass, Silver	Brass, Silver				
Body Plating Spec.	QQ-S-365	QQ-S-365				
Contact Gage Spec.	0.187 to 0.207 in	0.187 to 0.207 in				

Mechanical Specification Notes:

# **Environmental Specifications**

Description	Specification
Temperature Operating Range	-40 to +85 deg C

# **Compliance Certifications** (see product page for current document)

# **Process Specifications**

Process	Specification
Soldering	in accordance with J-STD-001, class 3
Crimping	dies in accordance with SAE AS22520
Marking	shall meet the adherence requirements of SAE AS5942
Workmanship	shall be in accordance with IPC/WHMA-A-620, class 3

# **Tests and Inspections**

Test	Sampling	
Connector Gaging (pin and insulator position)	100%	
Insertion Loss	100%	
VSWR	100%	
Dielectric Withstanding Voltage (DWV)	100%	
Visual - workmanship, configuration and marking	100%	
Length	C=0, 1.5 AQL	
Mass	C=0, 1.5 AQL	

# **Plotted and Other Data**

Notes:

• Values at 25°C, sea level.

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#### **How to Order**

Part Number Configuration: FMHR0039 - xx uu | cm = Centimeters | cblank> = Inches | Length

Example: FMHR0039-12 = 12 inches long cable

FMHR0039-100cm = 100 cm long cable

Cable Assembly Length Tolerances:

Imperial English		Me	tric
"L" ≤ 1 ft	+0.5 in / -0 in	"L" ≤ 0.3 m	+12.5 mm / -0 mm
1 ft < "L" ≤ 5 ft	+1 in / -0 in	0.3 m < "L" ≤ 1.5 m	+25 mm / -0 mm
5 ft < "L" ≤ 10 ft	+2 in / -0 in	1.5 m < "L" ≤ 3 m	+50 mm / -0 mm
10 ft < "L" ≤ 25 ft	+3 in / -0 in	3 m < "L" ≤ 7.5 m	+75 mm / -0 mm
25 ft < "L"	+2%"L" / -0%"L"	7.5 m < "L"	+2%"L" / -0%"L"

<sup>\*</sup> Cable Length = "L"

N Female to N Female MIL-DTL-17 Cable M17/84-RG223 Coax from Fairview Microwave has same day shipment for domestic and International orders. Our RF, microwave and fiber optic products maintain a 99% availability and are part of the broadest selection in the industry.

Click the following link to obtain additional part information: N Female to N Female MIL-DTL-17 Cable M17/84-RG223 Coax FMHR0039

URL: https://www.fairviewmicrowave.com/n-female-n-female-cable-m17-84-rg223-coax-fmhr0039-p.aspx

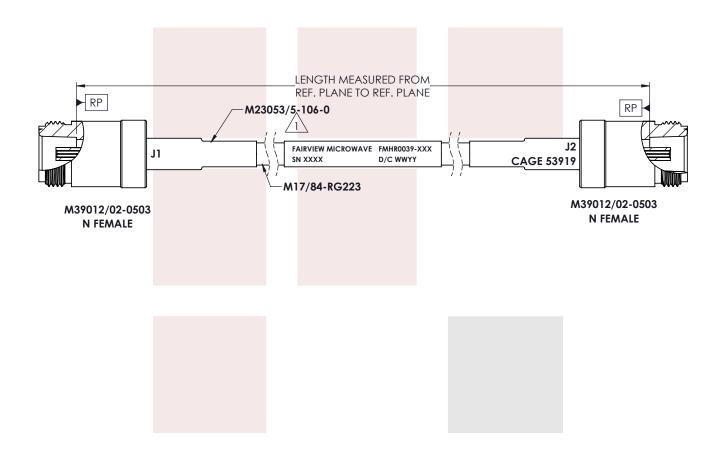
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STANDARD TOLERANCES

.X ±0.2 .XX ±0.01 .XXX ±0.005

\*STANDARD TOLERANCES APPLY ONLY TO DIMENSIONS IN INCHES

#### NOTES:

 BLACK HEAT SHRINK WITH WHITE MARKINGS 3 PLACES.

Fairview Microwave	NOTES: 1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL. 2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME. 3. DIMENSIONS ARE IN INCHES [mm].				ГІМЕ.	
N Female to N Female MIL-DTL-17 Cable M17/84-RG223 Coax	DWG NO FMHR0039			CAGE CODE 3FKR5		
	CAD FILE 11/15/18	SHEET 1 OF 1	SCAL	E N/A	SIZE A	CN2379