

## FMHR0185 DATA SHEET

# Temperature Conditioned Low Loss SMA Male to RA TNC Male Cable LL160 Coax

Temperature conditioned low loss SMA Male to RA TNC Male cable assemblies with RF test reports from Fairview Microwave are part of our full line of reliable RF components available to ship same day. These COTS (commercial-off-the-shelf) cable assemblies using LL160 triple shielded coax with expanded PTFE dielectric have traceable processes and materials that are recorded and provided in the included test report. The temperature pre-conditioned coaxial cable and captivated stainless steel RF connectors are assembled with J-STD-001 soldering processes and meet WHMA-A-620 workmanship criteria. The carefully selected materials, temperature conditioning, assembly processes and test sequence ensure a dependable cable assembly for high-reliability applications with wide temperature excursions and where the cost of failure is high. Each serialized SMA to TNC low loss cable assembly is traceable to its component lots and test data ships with every cable.

This low loss temperature tolerant hi-rel cable assembly using LL160 expanded PTFE cable datasheet PDF contains specifications, CAD drawing and dimensions that are shown below. Fairview Microwave offers these high-reliability RF cable assemblies with test data and many other RF, microwave and millimeter wave components which allow designers to configure and customize their signal systems however they like. Whether the need is to provide reliable interconnects over wide temperature extremes or have supporting test reports, Fairview Microwave has the right cable assemblies for the job. Fairview can also expertly build your custom RF cable assemblies for you and ship same day.

#### **Referenced Specifications**

IPC/WHMA-A-620	Requirements and Acceptance for Cable and Wire Harness Assemblies
MIL-STD-348	Radio Frequency Connector Interfaces for MIL- DTL-3643, MIL-DTL-3650, MIL-DTL-3655, MIL-
	DTL-25516, MIL-PRF-31031, MIL-PRF-39012, MIL-PRF-49142, MIL-PRF
IPC J-STD-001	Requirements for Soldered Electrical and Electronic Assemblies
IPC J-STD-006	Requirements for Electronic Grade Solder Alloys and Fluxed and Non-Fluxed Solid Solders for Electronic Soldering Applications
SAE AS5942	Marking of Electrical Insulating Materials
SAE AS23053	Insulation Sleeving, Electrical, Heat Shrinkable, General Specifications For

#### **Material Specifications**

Component	Specification
Cable	LL160 per LL160 datasheet
Connector 1	FMCN1465 per MIL-STD-348
Connector 2	FMCN1470 per MIL-STD-348
Heat Shrink 1	SUMITUBE W3B2(4X) 12/3 per SAE AS23053 as applicable
Heat Shrink 2	SUMITUBE W3B2(4X) 12/3 per SAE AS23053 as applicable
Heat Shrink 3	M23053/4-303-0 per SAE AS23053
Heat Shrink 4	M23053/4-303-0 per SAE AS23053
Solder	SN63 per J-STD-006



## **Configuration:**

- Connector 1: FMCN1465
  (SMA Male)
- Connector 2: FMCN1470 (TNC Male Right Angle)
- Cable: LL160

### **Features:**

- Max Frequency 18 GHz
- 82.5% Phase Velocity
- Triple Shielded
- FEP Jacket
- Temperature Pre-Conditioned Cable
- J-STD Soldering
- Lot Traceability
- Captivated Stainless Steel Connectors
- Expanded PTFE dielectric
- Serialized Test Data & Report
- In-stock and ships same day

## **Applications:**

- General Purpose
- Laboratory Use
- Extreme Temperatures
- Hi-Reliability
- Unmanned Systems
- COTS Solutions
- Avionics
- Electronic

Countermeasures(ECM)

## **Cable Diagram:**

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#### **Electrical Specifications**

Description	Min	Тур	Max	Units
Frequency Range	DC		18	GHz
VSWR			1.4:1	
Velocity of Propagation		82.5		%
Capacitance		25 [82.02]	]	pF/ft [pF/m]
Dielectric Withstanding Voltage (AC)			1,000	Vrms

#### Specifications by Frequency

Description	F1	F2	F3	F4	F5	Units
Frequency	1	2	4.5	9	18	GHz
Insertion Loss (Max.)	0.11	0.16	0.24	0.35	0.51	dB/ft
	0.36	0.52	0.79	1.15	1.67	dB/m

Electrical Specification Notes:

Insertion Loss does not include the loss of the connectors. Insertion Loss is estimated as 0.04\*SQRT(FGHz) dB for the SMA Male connector and 0.1\*SQRT(FGHz) dB for the TNC Male Right Angle connector.

#### **Mechanical Specifications**

#### **Cable Assembly**

Description	Min	Тур	Мах	Units
Cable Outer Diameter	0.155	0.16	0.165	in
Weight			0.1 [45.36]	lbs [g]

#### **Cable Characteristics**

Component	Specification
Cable Type	LL160
Impedance	50 Ohms
Inner Conductor Type	Solid
Inner Conductor Mat. & Plat.	Copper, Silver
Dielectric Type	Expanded PTFE Tape
Number of Shields	3
Shield Layer 1	Silver Plated Copper
Shield Layer 2	Aluminum Polyester
Shield Layer 3	Silver Plated Copper Wire
Jacket Material	FEP

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#### **Connector Characteristics**

Description	Connector 1	Connector 2
Туре	SMA Male	TNC Male Right Angle
Specification	MIL-STD-348	MIL-STD-348
Impedance	50 Ohms	50 Ohms
Contact Mat. & Plat.	Beryllium Copper, Gold over Nickel	Beryllium Copper, Gold over Nickel
Contact Plating Spec.	50 µin minimum	50 µin minimum
Dielectric Type	PTFE	PTFE
Body Mat. & Plat.	Passivated Stainless Steel	Passivated Stainless Steel
Body Plating Spec.	SAE-AMS-2700	SAE-AMS-2700
Coupling Nut Mat. & Plat.	Mat. & Plat. Passivated Stainless Steel Passivated St	
Coupling Nut Plating Spec.	SAE-AMS-2700	SAE-AMS-2700
Hex Size	5/16 inch	9/16 inch
Seal Gasket Material	xet Material Silicone Rubber Silicone Rubb	
Contact Gage Spec.	0.000 in min	0.210 to 0.230 in
Insulator Gage Spec.	0.000 in min	0.208 to 0.228 in

#### **Environmental Specifications**

Description		Sp	ecification	
Temperature Operating Ran	ige	-55 1	to +125 deg C	

#### Compliance Certifications (see product page for current document)

#### Process Specifications

ProcessSpecificationCable Preconditioning5 cycles, -55 °C to +125°C, 20 minute dwellsSolderingin accordance with J-STD-001, class 3Markingshall meet the adherence requirements of SAE AS5942Workmanshipshall be in accordance with IPC/WHMA-A-620, class 3	coss opecimenter			
Solderingin accordance with J-STD-001, class 3Markingshall meet the adherence requirements of SAE AS5942	Process S	pecification		
Marking shall meet the adherence requirements of SAE AS5942	Cable Preconditioning 5	cycles, -55 °C to +12	5°C, 20 minute dwells	
	Soldering in	accordance with J-ST	D-001, class 3	
Workmanship shall be in accordance with IPC (M/HMA A 620, class 3	Marking st	nall meet the adherend	ce requirements of SAE AS5942	
Work that is lip shall be in accordance with the Wink-A-020, class 5	Workmanship sł	nall be in accordance v	vith IPC/WHMA-A-620, class 3	

#### **Tests and Inspections**

Test	Sampling
Connector Gaging (pin and insulator position)	100%
Insertion Loss	100%
VSWR	100%
Dielectric Withstanding Voltage (DWV)	100%
Visual - workmanship, configuration and marking	100%
Length	C=0, 1.5 AQL
Mass	C=0, 1.5 AQL



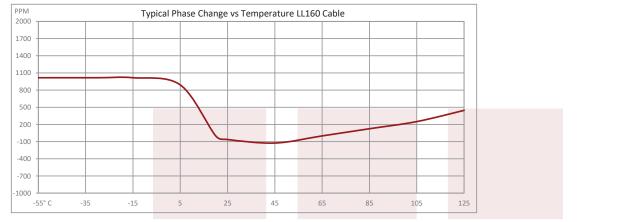


#### **Plotted and Other Data**

Notes:

• Values at 25°C, sea level.

#### **Typical Performance Data**



#### **How to Order**

Part Number Configurat	ion:	FMHR0185	- xx uu	
				cm = Centimeters <blank> = Inches</blank>
				——— Length
	12 = 12 inches long 100cm = 100 cm lon			

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Cable Assembly Length Tolerances:

Imperial English		Metric		
"L" ≤ 1 ft	+0.5 in / -0 in	"L" ≤ 0.3 m	+12.5 mm / -0 mm	
1 ft < "L" ≤ 5 ft	+1 in / -0 in	0.3 m < "L" ≤ 1.5 m	+25 mm / -0 mm	
5 ft < "L" ≤ 10 ft	+2 in / -0 in	1.5 m < "L" ≤ 3 m	+50 mm / -0 mm	
10 ft < "L" ≤ 25 ft	+3 in / -0 in	3 m < "L" ≤ 7.5 m	+75 mm / -0 mm	
25 ft < "L"	+2%"L" / -0%"L"	7.5 m < "L"	+2%"L" / -0%"L"	

\* Cable Length = "L"

Temperature Conditioned Low Loss SMA Male to RA TNC Male Cable LL160 Coax from Fairview Microwave has same day shipment for domestic and International orders. Our RF, microwave and fiber optic products maintain a 99% availability and are part of the broadest selection in the industry.

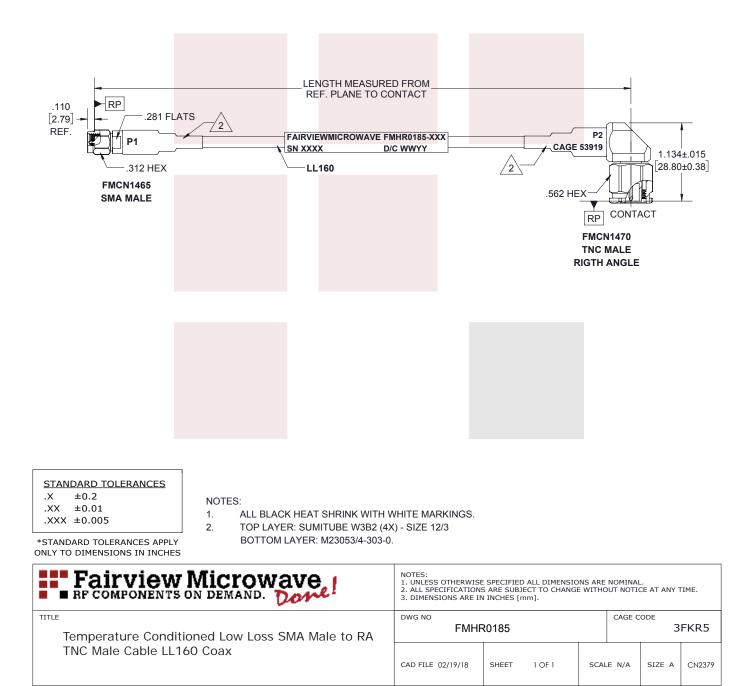
Click the following link to obtain additional part information: Temperature Conditioned Low Loss SMA Male to RA TNC Male Cable LL160 Coax FMHR0185

URL: https://www.fairviewmicrowave.com/temperature-conditioned-sma-male-ra-tnc-male-cable-II160-coax-fmhr0185-p. aspx

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